

Work Order ID 85394

85394

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June-07-12 8:35:29 AM

Item ID: D205-523-011 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Heli-Rappel, 300lb
 Start Date: 6/07/12 Start Qty: 1.00 ***1*** Cust Item ID:
 Required Date: 6/07/12 Req'd Qty: 1.00 ***1*** Customer:
 Reference: disassemble

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
DSI9301	Rev A								

130 Identify as per dwg & Stock Location: _____ 0.00

130

Packaging

Packaging

Memo

0.00

PULL FROM STK:

1 X D205-523-011 B9866

DISASSEMBLE IT, RETURN ALL PARTS TO STK:

- 8 X AN5-13A B
- 16 X AN960JD516 B
- 2 X D1005 B **9728**
- 2 X D2224 B **9948**
- 4 X D2229 B
- 8 X MS21042L5 B

12/6/78

140 QC21- Final Inspection - Work Order Release 0.00

140

QC

Quality Control

Memo

0.00

DART		TEL: 1-613-632-3336 FAX: 1-613-632-4448	
TRANSPORT CANADA APPROVAL #09-89			
LOT	Heli-Rappel Kit LH	CHG	CHG001
MODEL	D205-523-011	STC	SH96-90
	B9866	STC	SR00511NY
	204/205/212/214/412	STC	SR00512NY
MADE IN CANADA			

DART		TEL: 1-613-632-3336 FAX: 1-613-632-4448	
TRANSPORT CANADA APPROVAL #09-89			
LOT	Heli-Rappel Kit LH	CHG	CHG001
MODEL	D205-523-011	STC	SH96-90
	B9866	STC	SR00511NY
	204/205/212/214/412	STC	SR00512NY
MADE IN CANADA			

U/C 20/07

Picklist Print

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Work Order ID: 85394

Parent Item: D205-523-011

Parent Item Name: Heli-Rappel, 300lb

Start Date: 6/07/12

Required Date: 6/07/12

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP C99.08.19Re-formatEC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
AN5-13A Bolt		Purchased	No				Each	90.0000		-8			
				<u>Location</u>		<u>Loc Qty</u>	<u>Loc Code</u>						
				GA		16							
				116003		16							
				ST338		74							
				108167		8							
				118983		8							
				121181		50							
				15928		8							
AN960JD516 Washer	NAS1149D0563J	Purchased	No				Each	0.0000		-16			
D1005 Slide Bar		Manufactured	No				Each	6.0000		-2			
				<u>Location</u>		<u>Loc Qty</u>	<u>Loc Code</u>						
				Mezz		6							
				9728		6							
D205-523-011 Heli-Rappel, 300lb		Manufactured	No				Each	3.0000		2			
				<u>Location</u>		<u>Loc Qty</u>	<u>Loc Code</u>						
				Mezz		3							
				9865		1							
				9866		2							
D2224 Rappel Anchor		Manufactured	No				Each	0.0000		-2			

9948
12/6/7

Picklist Print

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Work Order ID: 85394

Parent Item: D205-523-011

Parent Item Name: Heli-Rappel, 300lb

Start Date: 6/07/12

Required Date: 6/07/12

Start Qty: 1.00

Required Qty: 1.00

D2229 Manufactured No
Doubler

Each 14.0000

-4

6593

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
ST006	14	
17569	4	
33989	4	
55316	6	

MS21042L5 Purchased No
Nut

Each 1,389.0000

-8

M2937

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
300	500	
121652	500	
ST300	889	
108827	8	
116105	5	
116548	43	
117611	18	
119109	807	
17651	8	

MS210425

ANS-141A

M 6071

8x

100

2